

# **ACADEMIC REGULATIONS & COURSE STRUCTURE**

**For**

**COMPUTER AIDED ANALYSIS & DESIGN**

*(Applicable for batches admitted from 2016-2017)*



**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY: KAKINADA**  
**KAKINADA - 533 003, Andhra Pradesh, India**

## I Semester

S.No.	Subject	L	P	Credits
1	Computational Methods in Engineering	4	-	3
2	Advanced Mechanics of Solids	4	-	3
3	Advanced Mechanisms	4	-	3
4	Advanced Finite Element Analysis	4	-	3
5	<b>Elective – I</b> 1. Mechanical Vibrations 2. Product Design 3. Geometric Modelling	4	-	3
6	<b>Elective – II</b> 1. Non Destructive Evaluation 2. Material Technology 3. Nano Technology	4	-	3
7	Machine Dynamics Lab		3	2
<b>Total Credits</b>				<b>20</b>

## II Semester

S.No.	Subject	L	P	C
1	Optimization and Reliability	4	0	3
2	Experimental Stress Analysis	4	0	3
3	Signal Analysis and Condition Monitoring	4	0	3
4	Mechanics of Composite Materials	4	0	3
5	<b>Elective – III</b> 1. Fracture Mechanics 2. Computational Fluid Dynamics 3. Mechatronics	4	0	3
6	<b>Elective - IV</b> 1. Tribology 2. Design Synthesis 3. Theory of Plasticity	4	0	3
7	Design Practice Lab	0	3	2
<b>Total Credits</b>				<b>20</b>

### III Semester

S. No.	Subject	L	P	Credits
1	Comprehensive Viva-Voce	--	--	2
2	Seminar – I	--	--	2
3	Project Work Part - I	--	--	16
Total Credits				20

### IV Semester

S. No.	Subject	L	P	Credits
1	Seminar – II	--	--	2
2	Project Work Part - II	--	--	18
Total Credits				20

<b>I Year I Semester</b>	<b>COMPUTATIONAL METHODS IN ENGINEERING</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

### **Unit – I**

**Introduction to numerical methods applied to engineering problems:** Examples, solving sets of equations – Matrix notation – Determinants and inversion – Iterative methods – Relaxation methods – System of non-linear equations. Least square approximation fitting of non-linear curves by least squares –regression analysis- multiple linear regression, non linear regression - computer programs.

### **Unit – II**

**Boundry value problems and charecteristic value problems:** Shooting method – Solution through a set of equations – Derivative boundary conditions – Rayleigh – Ritz method – Characteristic value problems.

### **Unit – III**

**Transformation Techniques:** Continuous fourier series, frequency and time domains, laplace transform, fourier integral and transform, discrete fourier transform (DFT), Fast fourier transform (FFT).

### **Unit – IV**

**Numerical solutions of partial differential equations:** Laplace's equations – Representations as a difference equation – Iterative methods for Laplace's equations – poisson equation – Examples – Derivative boundary conditions – Irregular and non – rectangular grids – Matrix patterns, sparseness – ADI method – Finite element method.

### **Unit – V**

**Partial differential equations:** Explicit method – Crank-Nickelson method – Derivative boundary condition – Stability and convergence criteria. Solving wave equation by finite differences-stability of numerical method –method of characteristics-wave equation in two space dimensions-computer programs.

### **TEXT BOOKS:**

1. Steven C.Chapra, Raymond P.Canale “Numerical Methods for Engineers” Tata Mc-Graw Hill
- 2.Curtis F.Gerald, Partick.O.Wheatly,”Applied numerical analysis”Addison-Wesley,1989
- 3.Douglas J.Faires,Riched Burden”Numerical methods”, Brooks/Cole publishing company,1998.Second edition.

### **References:**

- 1.Ward Cheney and David Kincaid “Numerical mathematics and computing” Brooks/Cole publishing company1999, Fourth edition.
- 2.Riley K.F,. M.P.Hobson and Bence S.J,”Mathematical methods for physics and engineering”, Cambridge University press,1999.
3. Kreysis, Advanced Mathematics

<b>I Year I Semester</b>	<b>ADVANCED MECHANICS OF SOLIDS</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

### Unit I

Theories of stress and strain, Definition of stress at a point, stress notation, principal stresses, other properties, differential equations of motion of a deformable body, deformation of a deformable body, strain theory, principal strains, strain of a volume element, small displacement theory.

Stress –strain temperature relations: Elastic and non elastic response of a solid, first law of thermodynamics, Hooke's Law, Anisotropic elasticity, Hooke's Law, Isotropic elasticity, initiation of Yield, Yield criteria.

### Unit II

**Failure criteria:** Modes of failure, Failure criteria, Excessive deflections, Yield initiation, fracture, Progressive fracture, (High Cycle fatigue for number of cycles  $N > 10^6$ , buckling.

Application of energy methods: Elastic deflections and statically indeterminate members and structures: Principle of stationary potential energy, Castiglione's theorem on deflections, Castiglione's theorem on deflections for linear load deflection relations, deflections of statically determinate structures.

### Unit III

**Unsymmetrical bending:** Bending stresses in Beams subjected to Nonsymmetrical bending; Deflection of straight beams due to nonsymmetrical bending.

**Curved beam theory:** Winkler Bach formula for circumferential stress – Limitations – Correction factors –Radial stress in curved beams – closed ring subjected to concentrated and uniform loads-stresses in chain links.

### Unit IV

**Torsion :** Linear elastic solution; Prandtl elastic membrane (Soap-Film) Analogy; Narrow rectangular cross Section ;Hollow thin wall torsion members ,Multiply connected Cross Section.

### Unit V

**Contact stresses:** Introduction; problem of determining contact stresses; Assumptions on which a solution for contact stresses is based; Expressions for principal stresses; Method of computing contact stresses; Deflection of bodies in point contact; Stresses for two bodies in contact over narrow rectangular area (Line contact), Loads normal to area; Stresses for two bodies in line contact, Normal and Tangent to contact area.

### Textbooks:

1. Advanced Mechanics of materials by Boresi & Sidebottom-Wiely International.
2. Theory of elasticity by Timoschenko S.P. and Goodier J.N. McGraw-Hill Publishers 3<sup>rd</sup> Edition
3. Advanced Mechanics of Solids, L.S Srinath

### References:

1. Advanced strength of materials by Den Hortog J.P.
2. Theory of plates – Timoshenko.
3. Strength of materials & Theory of structures (Vol I & II) by B.C Punmia
4. Strength of materials by Sadhu singh

<b>I Year I Semester</b>	<b>ADVANCED MECHANISMS</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

### **Unit - I**

**Introduction:** Elements of Mechanisms; Mobility Criterion for Planar mechanisms and manipulators; Mobility Criterion for spatial mechanisms and manipulators. Spherical mechanisms-spherical trigonometry.

### **Unit – II**

**Advanced Kinematics of plane motion- I:** The Inflection circle ; Euler – Savary Equation; Analytical and graphical determination of  $d_i$ ; Bobillier's Construction; Collineation axis; Hartmann's Construction ;Inflection circle for the relative motion of two moving planes; Application of the Inflection circle to kinematic analysis.

**Advanced Kinematics of plane motion - II:** Polode curvature; Hall's Equation; Polode curvature in the four bar mechanism; coupler motion; relative motion of the output and input links; Determination of the output angular acceleration and its Rate of change; Freudenstein's collineation –axis theorem; Carter –Hall circle; The circling – point curve for the Coupler of of a four bar mechanism.

### **Unit – III**

**Introduction to Synthesis-Graphical Methods - I:** The Four bar linkage ;Guiding a body through Two distinct positions; Guiding a body through Three distinct positions; The Rotocenter triangle ; Guiding a body through Four distinct positions; Burmester's curve.

**Introduction to Synthesis-Graphical Methods - II:** Function generation- General discussion; Function generation: Relative –rotocenter method, Overlay's method, Function generation-Velocity – pole method; Path generation: Hrones's and Nelson's motion Atlas, Roberts's theorem.

### **Unit – IV**

**Introduction to Synthesis - Analytical Methods:** Function Generation: Freudenstien's equation, Precision point approximation, Precision – derivative approximation; Path Generation: Synthesis of Four-bar Mechanisms for specified instantaneous condition; Method of components; Synthesis of Four-bar Mechanisms for prescribed extreme values of the angular velocity of driven link; Method of components.

### **Unit – V**

**Manipulator kinematics :** D-H transformation matrix ; Direct and Inverse kinematic analysis of Serial manipulators: Articulated ,spherical & industrial robot manipulators- PUMA, SCARA,STANFORD ARM, MICROBOT.

### **Text Books:**

1. Jeremy Hirschhorn, Kinematics and Dynamics of plane mechanisms,McGraw-Hill,1962.
2. L.Sciavicco and B.Siciliano, Modelling and control of Robot manipulators, Second edition , Springer -Verlag,London,2000.
3. Amitabh Ghosh and Ashok Kumar Mallik, Theory of Mechanisms and Machines. E.W.P.Publishers.

### **Reference Books:**

1. Allen S.Hall Jr., Kinematics and Linkage Design, PHI,1964.
2. J.E Shigley and J.J . Uicker Jr., Theory of Machines and Mechanisms , McGraw-Hill, 1995.
3. Joseph Duffy, Analysis of mechanisms and Robot manipulators, Edward Arnold,1980

<b>I Year I Semester</b>	<b>ADVANCED FINITE ELEMENT ANALYSIS</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

## **UNIT-I**

Introduction to FEM, basic concepts, historical back ground, applications of FEM, general description, comparison of FEM with other methods, variational approach, Glerkin's Methods. Co-ordinates, basic element shapes, interpolation function, Virtual energy principle, Rayleigh – Ritz method, properties of stiffness matrix, treatment of boundary conditions, solution of system of equations, shape functions and characteristics, Basic equations of elasticity, strain-displacement relations.

## **UNIT-II**

**1-D STRUCTURAL PROBLEMS:** Axial bar element – stiffness matrix, load vector, temperature effects, Quadratic shape functions and problems.

**ANALYSIS OF TRUSSES :** Plane Trusses and Space Truss elements and problems

**ANALYSIS OF BEAMS :** Hermite shape functions – stiffness matrix – Load vector – Problems.

## **UNIT-III**

**2-D PROBLEMS:** CST, LST, force terms, Stiffness matrix and load vectors, boundary conditions, Isoparametric elements – quadrilateral element, shape functions – Numerical Integration.

Finite element modeling of Axi-symmetric solids subjected to Axi-symmetric loading with triangular elements.

**3-D PROBLEMS:** Tetrahedran element – Jacobian matrix – Stiffness matrix.

## **UNIT-VI**

**SCALAR FIELD PROBLEMS:** 1-D Heat conduction-Slabs – fins - 2-D heat conduction problems – Introduction to Torsional problems.

## **UNIT-V**

Dynamic considerations, Dynamic equations – consistent mass matrix – Eigen Values, Eigen vector, natural frequencies – mode shapes – modal analysis.

## **REFERENCES:**

1. The Finite Element Methods in Engineering / SS Rao / Pergamon.
2. Introduction to Finite Elements in Engineering, Chandrupatla, Ashok and Belegundu, Prentice – Hall
3. Finite Element Method – Zincowitz / Mc Graw Hill
4. Introduction to Finite element analysis- S.Md.Jalaludeen, Anuradha Publications, print-2012
5. A First Course in the Finite Element Method/Daryl L Logan/Cengage Learning/5<sup>th</sup> Edition

6. Finite Element Method – Krishna Murthy / TMH
7. Finite Element Analysis – Bathe / PHI

<b>I Year I Semester</b>		<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

## **MECHANICAL VIBRATIONS (ELECTIVE I)**

### **Unit I**

**Single degree of Freedom systems:** Undamped and damped free vibrations: forced vibrations ; coulomb damping; Response to harmonic excitation; rotating unbalance and support excitation, Vibration isolation and transmissibility, Vibrometers, velocity meters & accelerometers.

### **Unit II**

Response to Non Periodic Excitations: unit Impulse, unit step and unit Ramp functions; response to arbitrary excitations, The Convolution Integral; shock spectrum; System response by the Laplace Transformation method.

### **Unit III**

**Multi degree freedom systems:** Principal modes – undamped and damped free and forced vibrations ; undamped vibration absorbers, Matrix formulation, stiffness and flexibility influence coefficients; Eigen value problem; normal modes and their properties; Free and forced vibration by Modal analysis; Method of matrix inversion; Torsional vibrations of multi – rotor systems and geared systems; Discrete-Time systems.

### **Unit IV**

**Numerical Methods:** Rayleigh's, Stodola's, Matrix iteration, Rayleigh-Ritz Method and Holzer's methods

### **Unit V**

**Application of concepts:** Free vibration of strings – longitudinal oscillations of bars-transverse vibrations of beams- Torsional vibrations of shafts. Critical speeds without and with damping, secondary critical speed.

#### **Text books:**

1. Elements of Vibration Analysis by Meirovitch.
2. Mechanical Vibrations by G.K. Groover.

#### **References:**

1. Vibrations by W.T. Thomson
2. Mechanical Vibrations – Schaum series.
3. Vibration problems in Engineering by S.P. Timoshenko.
4. Mechanical Vibrations – V.Ram Murthy.

## **PRODUCT DESIGN (ELECTIVE - I)**

### **UNIT- I**

Introduction -Need for IPPD – strategic importance of product development – integration of customer, designer, material supplier and process planner, Competitor and costumer – behavior analysis. Understanding customer – promoting customer understanding – involve customer in development and managing requirements – Organization – process management and improvement – Plan and establish product specification.

### **UNIT - II**

**CONCEPT GENERATION AND SELECTION:** Task – Structured approaches – Clarification – Search – Externally and internally – explore systematically – reflect on the solutions and process – concept selection – methodology – benefits.

**PRODUCT ARCHETECTURE:** Implications – Product change – variety – component standardization – product performance – manufacturability.

### **UNIT - III**

**PRODUCT DEVELOPMENT MANAGEMENT:** Establishing the architecture – creation – clustering – geometric layout development – fundamental and incidental interactions – related system level design issues – secondary systems – architecture of the chunks – creating detailed interface specifications.

**INDUSTRIAL DESIGN:** Integrate process design – Managing costs – Robust design – Integrating CAE, CAD, CAM tools – simulating product performance and manufacturing processing electronically – Need for industrial design – impact – design process.

### **UNIT - IV**

Investigation of customer needs – conceptualization – refinement – management of the industrial design process – technology driven products – user – driven products – assessing the quality of industrial design.

### **UNIT - V**

**DESIGN FOR MANUFACTURING AND PRODUCTY DEVELOPMENT:** Definition – Estimation of manufacturing cost – reducing the component costs and assembly costs – Minimize system complexity. Prototype basics – Principles of prototyping – planning for

prototypes – Economics analysis – Understanding and representing tasks – baseline project planning – accelerating the project execution.

### **TEXT BOOKS:**

1. Product Design and Development / Kari T. Ulrich and Steven D. Eppinger / McGraw Hill International Edns. 1999.
2. Concurrent Engg/integrated Product development / Kemnneth Crow / DRM Associates, 26/3, Via Olivera, Palos Verdes, CA 90274(310)377-569, Workshop Book.

### **REFERENCES:**

- 1 Effective Product Design and Development / Stephen Rosenthal / Business One Orwin, Homewood, 1992, ISBN, 1-55623-603-4.
- 2 Tool Design–Integrated Methods for Successful Product Engineering / Staurt Pugh / Addision Wesley Publishing, Neyourk, NY, 1991, ISBN 0-202-41369-5.
- 3 Production and Operations Management/Chase/TMH

## **GEOMETRIC MODELING (ELECTIVE - I)**

### **Unit - I**

**Cubic spline –I** Definition, Explicit and implicit equations, parametric equations, Algebraic and geometric form of cubic spline, Hermite cubic spline, tangent vectors, parametric space of a curve, blending functions.

### **Unit - II**

#### **Cubic Splines-II:**

four point form, reparametrization, truncating and subdividing of curves. Graphic construction and interpretation, composite pc curves.

**Bezier Curves:** Bernstein basis, equations of Bezier curves, properties, derivatives.

### **Unit - III**

**B-Spline Curves:** B-Spline basis, equations, knot vectors, properties, and derivatives.

### **Unit – IV**

**Surfaces:** Bicubic surfaces, Coon's surfaces, Bezier surfaces, B-Spline surfaces, surfaces of revolutions, Sweep surfaces, ruled surfaces, tabulated cylinder, bilinear surfaces, Gaussian curvature.

### **Unit – V**

**Solids:** Tricubic solid, Algebraic and geometric form.

**Solid modeling concepts:** Wire frames, Boundary representation, Half space modeling, spatial cell, cell decomposition, classification problem.

### **TEXT BOOKS:**

1. Elements of Computer Graphics by Roger & Adams Tata McGraw Hill.
2. Geometric Modeling by Micheal E. Mortenson, McGraw Hill Publishers

### **REFERENCES:**

1. Computer Aided Design and Manufacturing, K.Lalit Narayan, K.Mallikarjuna Rao, MMM Sarcas, PHI Publishers

<b>I Year I Semester</b>		<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

**NON - DESTRUCTIVE EVALUATION  
(ELECTIVE II)**

**UNIT – I**

**General Methods:** Flaw Detection Using Dye Penetrants. Magnetic Particle Inspection introduction to electrical impedance, Principles of Eddy Current testing, Flaw detection using eddy currents.

**UNIT – II**

**X-Ray Radiography:** The Radiographic process, X-Ray and Gamma-ray sources, Geometric Principles, Factors Governing Exposure, Radio graphic screens, Scattered radiation, Arithmetic of exposure, Radiographic image quality and detail visibility, Industrial X-Ray films, Fundamentals of processing techniques, Process control, The processing Room, Special Processing techniques, Paper Radiography, Sensitometric characteristics of x-ray films, Film graininess signal to noise ratio in radiographs, The photographic latent image, Radiation Protection,

**UNIT – III**

Generation of ultrasonic waves, Horizontal and shear waves, Near field and far field acoustic wave description, Ultrasonic probes- straight beam, direct contact type, Angle beam, Transmission/reflection type, and delay line transducers, acoustic coupling and media, Transmission and pulse echo methods, A-scan, B-scan, C-scan, F-scan and P-scan modes, Flaw sizing in ultrasonic inspection: AVG, Amplitude, Transmission, TOFD, Satellite pulse, Multi-modal transducer, Zonal method using focused beam. Flaw location methods, Signal processing in Ultrasonic NDT; Mimics, spurious echos and noise. Ultrasonic flaw evaluation.

**UNIT – IV**

**Holography:** Principles and practices of Optical holography, acoustical, microwave, x-ray and electron beam holography techniques.

**UNIT – V**

**Applications:** NDT in flaw analysis of Pressure vessels, piping, NDT in Castings, Welded constructions, etc., Case studies.

**TEXT BOOKS:**

1. Ultrasonic testing by Krautkramer and Krautkramer
2. Ultrasonic inspection 2 Training for NDT : E. A. Gingel, Prometheus Press,
3. ASTM Standards, Vol 3.01, Metals and alloys

<b>I Year I Semester</b>		<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

**MATERIAL TECHNOLOGY  
(ELECTIVE - II)**

**UNIT I:**

Elasticity in metals, mechanism of plastic deformation, slip and twinning, role of dislocations, yield stress, shear strength of perfect and real crystals, strengthening mechanism, work hardening, solid solution, grain boundary strengthening. Poly phase mixture, precipitation, particle, fiber and dispersion strengthening, effect of temperature, strain and strain rate on plastic behavior, super plasticity, Yield criteria: Von-mises and Tresca criteria.

**UNIT II:**

Griffith's Theory, stress intensity factor and fracture Toughness, Toughening Mechanisms, Ductile and Brittle transition in steel, High Temperature Fracture, Creep, Larson – Miller parameter, Deformation and Fracture mechanism maps.

**UNIT III:**

Fatigue, fatigue limit, features of fatigue fracture, Low and High cycle fatigue test, Crack Initiation and Propagation mechanism and Paris Law, Effect of surface and metallurgical parameters on Fatigue, Fracture of non-metallic materials, fatigue analysis, Sources of failure, procedure of failure analysis. Motivation for selection, cost basis and service requirements, Selection for Mechanical Properties, Strength, Toughness, Fatigue and Creep.

**UNIT IV:**

**MODERN METALLIC MATERIALS:** Dual Steels, Micro alloyed, High Strength Low alloy (HSLA) Steel, Transformation induced plasticity (TRIP) Steel, Maraging Steel, Inter metallics, Ni and Ti Aluminides. Processing and applications of Smart Materials, Shape Memory alloys, Metallic Glass Quasi Crystal and Nano Crystalline Materials.

**UNIT V:**

**NONMETALLIC MATERIALS:** Polymeric materials and their molecular structures, Production Techniques for Fibers, Foams, Adhesives and Coatings, structure, Properties and Applications of Engineering Polymers, Advanced Structural Ceramics WC, TiC, TaC, Al<sub>2</sub>O<sub>3</sub>, SiC, Si<sub>3</sub>N<sub>4</sub>, CBN and Diamond – properties, Processing and applications.

**TEXT BOOKS:**

1. Mechanical Behavior of Materials/Thomas H. Courtney/ McGraw Hill/2 nd Edition/2000
2. Mechanical Metallurgy/George E. Dieter/McGraw Hill, 1998.

**REFERENCES:**

- 1 Selection and use of Engineering Materials 3e/Charles J.A/Butterworth Heiremann.
- 2 Engineering Materials Technology/James A Jacob Thomas F Kilduff/Pearson
- 3 Material Science and Engineering/William D Callister/John Wiley and Sons
- 4 Plasticity and plastic deformation by Arizur.
- 5 Introduction to Ceramics, 2nd Edition by W. David Kingery, H. K. Bowen, Donald R. Uhlmann

# **NANO TECHNOLOGY**

## **(ELECTIVE - II)**

### **UNIT-I**

Introduction, Size and shape dependence of material properties at the nanoscale, scaling relations, can nanorobots walk and nanoplanes fly, Nano scale elements in conventional technologies, Mechanics at nanoscale Enhancement of mechanical properties with decreasing size, Nanoelectromechanical systems, nano machines, Nano fluidics, filtration, sorting, Molecular motors, Application of Nano Technology.

### **UNIT-II**

Nano material Synthesis Techniques: Top-down and bottom-up nanofabrication, Synthesis of nano composites, The Intel-IBM approach to nanotechnology: lithography, etching, ion implantation, thin film deposition, nano coatings and nano indentation, Electron beam lithography, Soft lithography: nanoimprinting and microcontact printing, Solution/plasma-phase nanofabrication, sol-gel methods, template techniques.

### **UNIT-III**

Imaging/characterization of nanostructures General considerations for imaging, Scanning probe techniques: XRD, SEM, TEM, AFM and NSOM.

### **UNIT-IV**

Metal and semiconductor nanoparticles Synthesis, stability, control of size, Optical and electronic properties, Ultra-sensitive imaging and detection with nanoparticles, bioengineering applications, Catalysis. Semiconductor and metal nanowires Vapor/liquid/solid growth and other synthesis techniques, Nanowire transistors and sensors.

### **UNIT-V**

Carbon nanotubes

Structure and synthesis, Electronic, vibrational, and mechanical properties, How can C nanotubes enable faster computers, brighter TV screens, and stronger mechanical reinforcement?

### **TEXT BOOKS:**

1. Nanoscale Science and Technology by Kelsall, Hamley, and Geoghegan, Wiley (2005)
2. Introduction to Nanoscale Science and Technology by Di Ventra, Evoy, and Heflin, Kluwer Academic Publishers (2004).

### **REFERENCES:**

1. Introduction to Nanotechnology by Poole and Owens, Wiley (2003)
2. Nanochemistry: A Chemical Approach to Nanomaterials, Ozin and Arsenault, RSC Publishing (2006).

<b>I Year I Semester</b>	<b>MACHINE DYNAMICS LABORATORY</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>0</b>	<b>3</b>	<b>2</b>

### **EXPERIMENTS:**

1. Determination of damped natural frequency of vibration of the vibrating system with different viscous oils
2. Determination of steady state amplitude of a forced vibratory system
3. Static balancing using steel balls & Determination of the magnitude and orientation of the balancing mass in dynamic balancing
4. Field balancing of the thin rotors using vibration pickups.
5. Determination of the magnitude of gyroscopic couple, angular velocity of precession, and representation of vectors.
6. Determination of natural frequency of given structure using FFT analyzer
7. Diagnosis of a machine using FFT analyzer.
8. Direct kinematic analysis of a robot
9. Inverse kinematic analysis of a robot
- 10 An experiment on friction, wear, pin-on-disc
11. An experiment on stress intensity factors / fatigue, fracture
12. Modal analysis of beams and plates

<b>I Year II Semester</b>	<b>OPTIMIZATION AND RELIABILITY</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

## **UNIT - I**

**CLASSICAL OPTIMIZATION TECHNIQUES:** Single variable optimization with and without constraints, multi – variable optimization without constraints, multi – variable optimization with constraints – method of Lagrange multipliers, Kuhn-Tucker conditions, merits and demerits of classical optimization techniques.

## **UNIT - II**

**NUMERICAL METHODS FOR OPTIMIZATION:** Nelder Mead's Simplex search method, Gradient of a function, Steepest descent method, Newton's method, Pattern search methods, conjugate method, types of penalty methods for handling constraints, advantages of numerical methods.

## **UNIT - III**

**GENETIC ALGORITHM (GA) :** Differences and similarities between conventional and evolutionary algorithms, working principle, reproduction, crossover, mutation, termination criteria, different reproduction and crossover operators, GA for constrained optimization, draw backs of GA,

**GENETIC PROGRAMMING (GP):** Principles of genetic programming, terminal sets, functional sets, differences between GA & GP, random population generation, solving differential equations using GP.

**MULTI-OBJECTIVE GA:** Pareto's analysis, Non-dominated front, multi – objective GA, Non-dominated sorted GA, convergence criterion, applications of multi-objective problems .

## **UNIT – IV**

**APPLICATIONS OF OPTIMIZATION IN DESIGN AND MANUFACTURING SYSTEMS:** Some typical applications like optimization of path synthesis of a four-bar mechanism, minimization of weight of a cantilever beam, optimization of springs and gears, general optimization model of a machining process, optimization of arc welding parameters, and general procedure in optimizing machining operations sequence.

## **UNIT V**

**RELIABILITY:** Concepts of Engineering Statistics, risk and reliability, probabilistic approach to design, reliability theory, design for reliability, numerical problems, hazard analysis.

### **TEXT BOOKS:**

1. Optimization for Engineering Design – Kalyanmoy Deb, PHI Publishers
2. Engineering Optimization – S.S.Rao, New Age Publishers
3. Reliability Engineering by L.S.Srinath
4. Multi objective genetic algorithm by Kalyanmoy Deb, PHI Publishers.

### **REFERENCES:**

1. Genetic algorithms in Search, Optimization, and Machine learning – D.E.Goldberg, Addison-Wesley Publishers
2. Multi objective Genetic algorithms - Kalyanmoy Deb, PHI Publishers
3. Optimal design – Jasbir Arora, Mc Graw Hill (International) Publishers
4. An Introduction to Reliability and Maintainability Engineering by CE Ebeling, Waveland Printers Inc.
5. Reliability Theory and Practice by I Bazovsky, Dover Publications, 2013

<b>I Year II Semester</b>	<b>EXPERIMENTAL STRESS ANALYSIS</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

## **UNIT – I**

**Introduction:** Stress, strain, Plane stress and plane strain conditions, Compatibility conditions. Problems using plane stress and plane strain conditions, stress functions, mohrs circle for stress strain, Three-dimensional stress strain relations.

## **UNIT – II**

**Strain Measurement and Recordings:** Various types of strain gauges, Electrical Resistance strain gauges, semiconductor strain gauges, strain gauge circuits. Introduction, static recording and data logging, dynamic recording at very low frequencies, dynamic recording at intermediate frequencies, dynamic recording at high frequencies, dynamic recording at very high frequencies, telemetry systems.

## **UNIT – III**

**Photo elasticity:** Photo elasticity – Polariscope – Plane and circularly polarized light, Bright and dark field setups, Photo elastic materials – Isochromatic fringes – Isoclinics

**Three dimensional Photo elasticity :** Introduction, locking in model deformation, materials for three-dimensional photo elasticity, machining cementing and slicing three-dimensional models, slicing the model and interpretation of the resulting fringe patterns, effective stresses, the shear-difference method in three dimensions, applications of the Frozen-stress method, the scattered-light method.

## **UNIT – IV**

**Brittle coatings:** Introduction, coating stresses, failure theories, brittle coating crack patterns, crack detection, ceramic based brittle coatings, resin based brittle coatings, test procedures for brittle coatings analysis, calibration procedures, analysis of brittle coating data.

**Moire Methods:** Introduction, mechanism of formation of Moire fringes, the geometrical approach to Moire-Fringe analysis, the displacement field approach to Moire-Fringe analysis, out of plane displacement measurements, out of plane slope measurements, sharpening and multiplication of Moire-Fringes, experimental procedure and techniques.

## **UNIT – V**

### **Birefringent Coatings**

Introduction, Coating stresses and strains, coating sensitivity, coating materials, application of coatings, effects of coating thickness, Fringe-order determinations in coatings, stress separation methods.

### **TEXT BOOKS :**

1. Theory of Elasticity by Timoshenke and Goodier Jr
2. Experimental stress analysis by Dally and Riley, Mc Graw-Hill

### **REFERENCES:**

1. A treatise on Mathematical theory of Elasticity by LOVE .A.H
2. Photo Elasticity by Frocht
3. Experimental stress analysis, Video course by K.Ramesh / NPTEL

<b>I Year II Semester</b>	<b>SIGNAL ANALYSIS AND CONDITION MONITORING</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

#### **UNIT-I**

Introduction, Basic concepts. Fourier analysis. Bandwidth. Signal types. Convolution.

**Signal analysis:** Filter response time. Detectors. Recorders. Analog analyzer types.

#### **UNIT-II**

**PRACTICAL ANALYSIS OF STATIONARY SIGNALS:** Stepped filter analysis. Swept filter analysis. High speed analysis. Real-time analysis.

#### **UNIT-III**

**PRACTICAL ANALYSIS OF CONTINUOUS NON-STATIONARY SIGNALS:** Choice of window type. Choice of window length. Choice of incremental step. Practical details. Scaling of the results.

#### **UNIT-IV**

**PRACTICAL ANALYSIS OF TRANSIENTS:** Analysis as a periodic signal. Analysis by repeated playback (constant bandwidth). Analysis by repeated playback (variable bandwidth).

#### **UNIT-V**

**CONDITION MONITORING IN REAL SYSTEMS:** Diagnostic tools. Condition monitoring of two stage compressor. Cement mill foundation. I.D. fan. Sugar centrifugal. Cooling tower fan. Air separator. Preheater fan. Field balancing of rotors. ISO standards on vibrations, active, passive hybrid methods of condition monitoring

#### **TEST BOOK:**

1. Condition Monitoring of Mechanical Systems / Kolacat.

#### **REFERENCES:**

1. Frequency Analysis /R.B.Randall.
2. Mechanical Vibrations Practice with Basic Theory / V. Ramamurti/ Narosa Publishing House.
3. Theory of Machines and Mechanisms/ Amitabh Ghosh & AK Malik/ EWP

<b>I Year II Semester</b>	<b>MECHANICS OF COMPOSITE MATERIALS</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

### **UNIT-I**

Introduction to Composites: Introduction, Classification, matrix materials, reinforced matrix of composites

### **UNIT-II**

Hooke's Law for a Two-Dimensional Angle Lamina, Engineering Constants of an Angle Lamina, Invariant Form of Stiffness and Compliance Matrices for an Angle Lamina Strength Failure Theories of an Angle Lamina : Maximum Stress Failure Theory Strength Ratio, Failure Envelopes, Maximum Strain Failure Theory, Tsai-Hill Failure Theory, Tsai-Wu Failure Theory, Comparison of Experimental Results with Failure Theories. Hygrothermal Stresses and Strains in a Lamina: Hygrothermal Stress-Strain Relationships for a Unidirectional Lamina, Hygrothermal Stress-Strain Relationships for an Angle Lamina

### **UNIT-III**

Macromechanical Analysis of a Lamina :Introduction, Definitions: Stress, Strain, Elastic Moduli, Strain Energy. Hooke's Law for Different Types of Materials, Hooke's Law for a Two-Dimensional Unidirectional Lamina, Plane Stress Assumption, Reduction of Hooke's Law in Three Dimensions to Two Dimensions, Relationship of Compliance and Stiffness Matrix to Engineering Elastic Constants of a Lamina,

### **UNIT-IV**

Micromechanical Analysis of a Lamina :Introduction, Volume and Mass Fractions, Density, and Void Content, Evaluation of the Four Elastic Moduli, Strength of Materials Approach, Semi-Empirical Models, Elasticity Approach, Elastic Moduli of Lamina with Transversely Isotropic Fibers, Ultimate Strengths of a Unidirectional Lamina, Coefficients of Thermal Expansion, Coefficients of Moisture Expansion

Macromechanical Analysis of Laminates: Introduction, Laminate Code, Stress-Strain Relations for a Laminate, In-Plane and Flexural Modulus of a Laminate, Hygrothermal Effects in a Laminate, Warpage of Laminates, hybrid laminates

### **UNIT-V**

**Design of Laminates** : Introduction, thin plate theory, specially orthotropic plate, cross and angle ply laminated plates, problems using thin plate theory, Failure Criterion for a Laminate, Design of a Laminated Composites.

### **TEXT BOOKS:**

1. Engineering Mechanics of Composite Materials by Isaac and M Daniel, Oxford University Press, 1994.
2. B. D. Agarwal and L. J. Broutman, Analysis and performance of fibre Composites, Wiley-Interscience, New York, 1980.
3. Mechanics of Composite Materials, Second Edition (Mechanical Engineering), By Autar K. Kaw, Publisher: CRC

### **REFERENCES:**

1. R. M. Jones, Mechanics of Composite Materials, Mc Graw Hill Company, New York, 1975.
2. L. R. Calcote, Analysis of Laminated Composite Structures, Van Nostrand Reinhold, New York, 1969.
3. L. R. Calcote, Analysis of Laminated Composite Structures, Van Nostrand Reinhold, New York, 1969.

<b>I Year II Semester</b>		<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

## **FRACTURE MECHANICS (ELECTIVE - III)**

### **UNIT-I**

**Introduction:** Prediction of mechanical failure. Macroscopic failure modes; brittle and ductile behaviour. Fracture in brittle and ductile materials – characteristics of fracture surfaces; inter-granular and intra-granular failure, cleavage and micro-ductility, growth of fatigue cracks, The ductile/brittle fracture transition temperature for notched and unnotched components. Fracture at elevated temperature.

### **UNIT-II**

**Griffiths analysis:** Concept of energy release rate,  $G$ , and fracture energy,  $R$ . Modification for ductile materials, loading conditions. Concept of  $R$  curves.

**Linear Elastic Fracture Mechanics, (LEFM).** Three loading modes and the state of stress ahead of the crack tip, stress concentration factor, stress intensity factor and the material parameter the critical stress intensity factor, crack tip plasticity, effect of thickness on fracture toughness.

### **UNIT-III**

**Elastic-Plastic Fracture Mechanics; (EPFM).** The definition of alternative failure prediction parameters, Crack Tip Opening Displacement, and the  $J$  integral. Measurement of parameters and examples of use.

### **UNIT-IV**

**Fatigue:** definition of terms used to describe fatigue cycles, High Cycle Fatigue, Low Cycle Fatigue, mean stress  $R$  ratio, strain and load control.  $S-N$  curves. Goodmans rule and Miners rule. Micromechanisms of fatigue damage, fatigue limits and initiation and propagation control, leading to a consideration of factors enhancing fatigue resistance. Total life and damage tolerant approaches to life prediction.

### **UNIT-V**

**Creep deformation:** the evolution of creep damage, primary, secondary and tertiary creep. Micro-mechanisms of creep in materials and the role of diffusion. Ashby creep deformation maps. Stress dependence of creep – power law dependence. Comparison of creep performance under different conditions – extrapolation and the use of Larson-Miller parameters. Creep-fatigue interactions. Examples.

## **TEXT BOOKS**

1. T.L. Anderson, Fracture Mechanics Fundamentals and Applications, 2nd Ed. CRC press, (1995)
2. B. Lawn, Fracture of Brittle Solids, Cambridge Solid State Science Series 2nd ed 1993.
3. J.F. Knott, Fundamentals of Fracture Mechanics, Butterworths (1973)
4. J.F. Knott, P Withey, Worked examples in Fracture Mechanics, Institute of Materials.
5. H.L. Ewald and R.J.H. Wanhill Fracture Mechanics, Edward Arnold, (1984).
6. S. Suresh, Fatigue of Materials, Cambridge University Press, (1998)

7. L.B. Freund and S. Suresh, Thin Film Materials Cambridge University Press,(2003).
8. G. E. Dieter, Mechanical Metallurgy, McGraw Hill, (1988)
9. D.C. Stouffer and L.T. Dame, Inelastic Deformation of Metals, Wiley (1996)
10. F.R.N. Nabarro, H.L. deVilliers, The Physics of Creep, Taylor and Francis, (1995)

# COMPUTATIONAL FLUID DYNAMICS

## (ELECTIVE - III)

### UNIT – I

**Introduction:** Finite difference method, finite volume method, finite element method, governing equations and boundary conditions. Derivation of finite difference equations.

**Solution methods:** Solution methods of elliptical equations – finite difference formulations, interactive solution methods, direct method with Gaussian elimination.

Parabolic equations-explicit schemes and Von Neumann stability analysis, implicit schemes, alternating direction implicit schemes, approximate factorization, fractional step methods, direct method with tridiagonal matrix algorithm.

### UNIT – II

**Hyperbolic equations:** Explicit schemes and Von Neumann stability analysis, implicit schemes, multi step methods, nonlinear problems, second order one-dimensional wave equations.

Burgers equations: Explicit and implicit schemes, Runge-Kutta method.

### UNIT – III

**Formulations of incompressible viscous flows:** Formulations of incompressible viscous flows by finite difference methods, pressure correction methods, vortex methods.

**Treatment of compressible flows:** potential equation, Euler equations, Navier-stokes system of equations, flow field-dependent variation methods, boundary conditions, example problems.

### UNIT – IV

**Finite volume method:** Finite volume method via finite difference method, formulations for two and three-dimensional problems.

### UNIT – V

**Standard variational methods:** Linear fluid flow problems, steady state problems, Transient problems.

### TEXT BOOK:

1. Computational fluid dynamics, T. J.Chung, Cambridge University press,2002.

### REFERENCE:

1. Text book of fluid dynamics, Frank Chorlton, CBS Publishers & distributors, 1985.

# MECHATRONICS

## (ELECTIVE - III)

### UNIT – I

**Introduction:** Definition of Mechatronics products, design considerations and trade offs. Overview of Mechatronic products. Intelligent machine Vs Automatic machine economic and social justification.

**Actuators and drive systems:** Mechanical, Electrical, hydraulic drive systems, Characteristics of mechanical, Electrical, Hydraulic and pneumatic actuators and their limitations.

### UNIT – II

**Motion Control:** Control parameters and system objectives, Mechanical Configurations, Popular control system configurations. S-curve, motor/load inertia matching, design with linear slides.

**Motion Control algorithms:** Significance of feed forward control loops, shortfalls, fundamentals concepts of adaptive and fuzzy – control. Fuzzy logic compensatory control of transformation and deformation non- linearity's.

### UNIT – III

**Sensor interfacing:** Analog and digital sensors for motion measurement, digital transducers, human-Machine and machine- Machine inter facing devices and strategy.

**Architecture of intelligent machines:** Introduction to Microprocessor and programmable logic controls and identification of systems. System design classification, motion control aspects in design.

### UNIT – IV

**Machine vision:** Feature and pattern recognition methods, concepts of perception and cognition in decision-making, basics of image processing, binary and grey scale images, sharpening and smoothening of images.

### UNIT – V

**Micromechatronic Systems:** Micro sensors, micro actuators, smart instrumentation, micro-fabrication methods – lithography, etching, micro-joining.

### TEXT BOOKS:

1. “Designing intelligent machines”, open university, London. Michel B. Hsiao and David G. Alciatore.
2. Introduction to Mechatronics and Measurement systems, Tata Mc Graw Hill.
3. C.W. Desilva, “Control sensors and actuators, Prentice Hall.

<b>I Year II Semester</b>		<b>L</b>	<b>P</b>	<b>C</b>
		<b>4</b>	<b>0</b>	<b>3</b>

## **TRIBOLOGY (ELECTIVE IV)**

### **UNIT – I**

**Introduction:** Nature of surfaces and contact-Surface topography-friction and wear mechanisms, wear maps, effect of lubricants- methods of fluid film formation.

**Lubrication:** Choice of lubricants, types of oil, Grease and solid lubricants- additives-lubrication systems and their selection.

### **UNIT – II**

**Selection of rolling element bearings:** Nominal life, static and dynamic capacity-Equivalent load, probabilities of survival- cubic mean load- bearing mounting details, pre loading of bearings, conditioning monitoring using shock pulse method.

### **UNIT – III**

**Hydrostatic Bearings:** Thrust bearings – pad coefficients- restriction- optimum film thickness-journal bearings – design procedure –Aerostatic bearings; Thrust bearings and Journal bearings – design procedure.

### **UNIT – IV**

**Hydrodynamic bearings:** Fundamentals of fluid formation – Reynold’s equation; Hydrodynamic journal bearings – Sommerfield number- performance parameters – optimum bearing with maximum load capacity – Friction – Heat generated and Heat dissipated. Hydrodynamic thrust bearings; Raimondi and Boyd solution for hydrodynamic thrust bearings-fixed tilting pads, single and multiple pad bearings-optimum condition with largest minimum film thickness.

### **UNIT – V**

**Seals:** different type-mechanical seals, lip seals, packed glands, soft piston seals, Mechanical piston rod packing, labyrinth seals and throttling bushes, oil flinger rings and drain grooves – selection of mechanical seals.

**Failure of Tribological components:** Failure analysis of plain bearings, rolling bearings, gears and seals, wear analysis using soap and Ferrography.

**Dry rubbing Bearings:** porous metal bearings and oscillatory journal bearings – qualitative approach only.

### **TEXT BOOKS:**

- 1.Rowe WW& O’ Dionoghue,”Hydrostatic and Hybrid bearing design “ Butterworths & Co.Publishers Ltd,1983.
- 2.Collacott R.A,” Mechanical Fault diagnosis and condition monitoring”, Chapman and Hall, London 1977.
3. Bernard J.Hamrock, “ Fundamentals of fluid film lubricant”, Mc Graw-Hill Co.,1994.

### **REFERENCES:**

- 1.Neale MJ, (Editor) “ Tribology hand Book”Neumann Butterworths, 1975.
- 2.Connor and Boyd JJO (Editors) “ Standard hand book of lubrication engineers “ ASLE,Mc Graw Hill Book & Co.,1968
3. Shigley J, E Charles,” Mechanical Engineering Design“, McGraw Hill Co., 1989

## **DESIGN SYNTHESIS (ELECTIVE - IV)**

### **UNIT – I**

Design process and methodologies of systematic design conceptual design variants and evaluation; Standardization and its exploitation in design.

### **UNIT – II**

Tolerance from process and function; interchangeability and selective assembly; selection of fits for different design situations, surface finish. Load transmission, load equalization light weight and rigid constructions.

### **UNIT – III**

Design of cast forged sheet metal parts and welded constructions Machining considerations.

### **UNIT – IV**

Design for assembly and dismantling; Modular constructions erection, operation inspection and maintenance considerations; Ergonomics Design of accuracy; Location pins and registers, Machining in assembly, adjustment, Backlash and Clearance adjustment.

### **UNIT – V**

Problems formulation for design optimization Example illustration the various principles available design variants for some of the common basic functional requirements.

### **TEXT BOOK:**

1. Engineering Design a material and processing approach/ George Dieter/ McGraw Hi8 ll international book company 1983

### **REFERENCES:**

1. Engineering Design a systematic approach/ G. Phal W. Beitz/ Springer /3<sup>rd</sup> Edition
2. Mechanical Design Theory Methodology/ Manjula B. Waldron and Kenneth J. Waldron/ Springer Verlag New York 1996.

# **THEORY OF PLASTICITY**

## **(ELECTIVE - IV)**

### **UNIT – I**

**Introduction:** Modeling Uniaxial behavior in plasticity. Index notation, Cartesian tensors. Yield and failure criteria Stress, stress deviator tensors. Invariants, principal, mean stresses. Elastic strain energy. Mohr's representation of stress in 2 & 3 dimensions. Haigh-Westergaard stress space. Equilibrium equations of a body. Yield criteria: Tresca's, von Mises rules, Drucker-Prager criterion, anisotropic yield criteria.

**Strain at point:** Cauchy's formulae for strains, principal strains, principal shear strains, derivative strain tensor. Strain-displacement relationships. Linear elastic stress strain relations, Generalized Hooke's law, nonlinear elastic stress strain relations

### **UNIT – II**

**Principle of virtual work and its rate forms:** Drucker's stability postulate, normality, convexity and uniqueness for an elastic solid. Incremental stress strain relations.

**Criteria for loading and unloading:** Elastic and plastic strain increment tensors, Plastic potential and flow rule associated with different Yield criteria, Convexity, normality and uniqueness considerations for elastic-plastic materials. Expansion of a thick walled cylinder.

### **UNIT – III**

**Incremental stress strain relationships:** Prandtl-Reuss material model.  $J_2$  deformation theory, Drucker-Prager material, General Isotropic materials.

**Deformation theory of plasticity:** Loading surface, Hardening rules. Flow rule and Drucker's stability postulate. Concept of effective stress and effective strain, mixed hardening material. Problems.

### **UNIT – IV**

**Finite element formulation for an elastic plastic matrix:** Numerical algorithms for solving non linear equations, Convergence criteria, Numerical implementations of the elastic plastic incremental constitutive relations

### **UNIT – V**

**Bounding surface theory:** Uniaxial and multiaxial loading anisotropic material behaviour  
Theorems of limit analysis : Statically admissible stress field and kinematically admissible velocity field. Upper and lower bound theorems, examples and problems.

### **TEXT BOOK:**

1. Theory of Elasticity by S.P. Timoshenko & J.K Goodier, MGH

### **REFERENCES:**

1. Plasticity for structural engineering W.F.Chen and D.J.Han, Springer verlag-1987.
2. Mechanics of Materials –II, Victor E. Saouma.
3. Theory of plasticity, Sadhu Singh

<b>I Year II Semester</b>	<b>DESIGN PRACTICE LABORATORY</b>	<b>L</b>	<b>P</b>	<b>C</b>
		<b>0</b>	<b>3</b>	<b>2</b>

## **I. Modeling**

- 1.Surface modeling
- 2.Solid modeling
- 3.Drafting
- 4.Assembling

## **II. Structural Analysis using any FEA Package** for different structures that can be discretised with 1-D,2-D & 3-D elements

1. Static Analysis
2. Modal Analysis
3. Harmonic Analysis
4. Spectrum Analysis
5. Buckling Analysis
6. Analysis of Composites
7. Fracture mechanics

## **III. Thermal Analysis using any FEA Package** for different structures that can be discretised with 1-D,2-D & 3-D elements

1. Steady state thermal analysis
2. Transient thermal analysis

## **IV. Transient analysis using any FEA Package** for different structures that can be discretised with 1-D,2-D & 3-D elements

## **V. Prudent Design – a case study**

## **REFERENCES :**

User manuals of ANSYS package Version 9.0  
I-DEAS Package Version 9.0